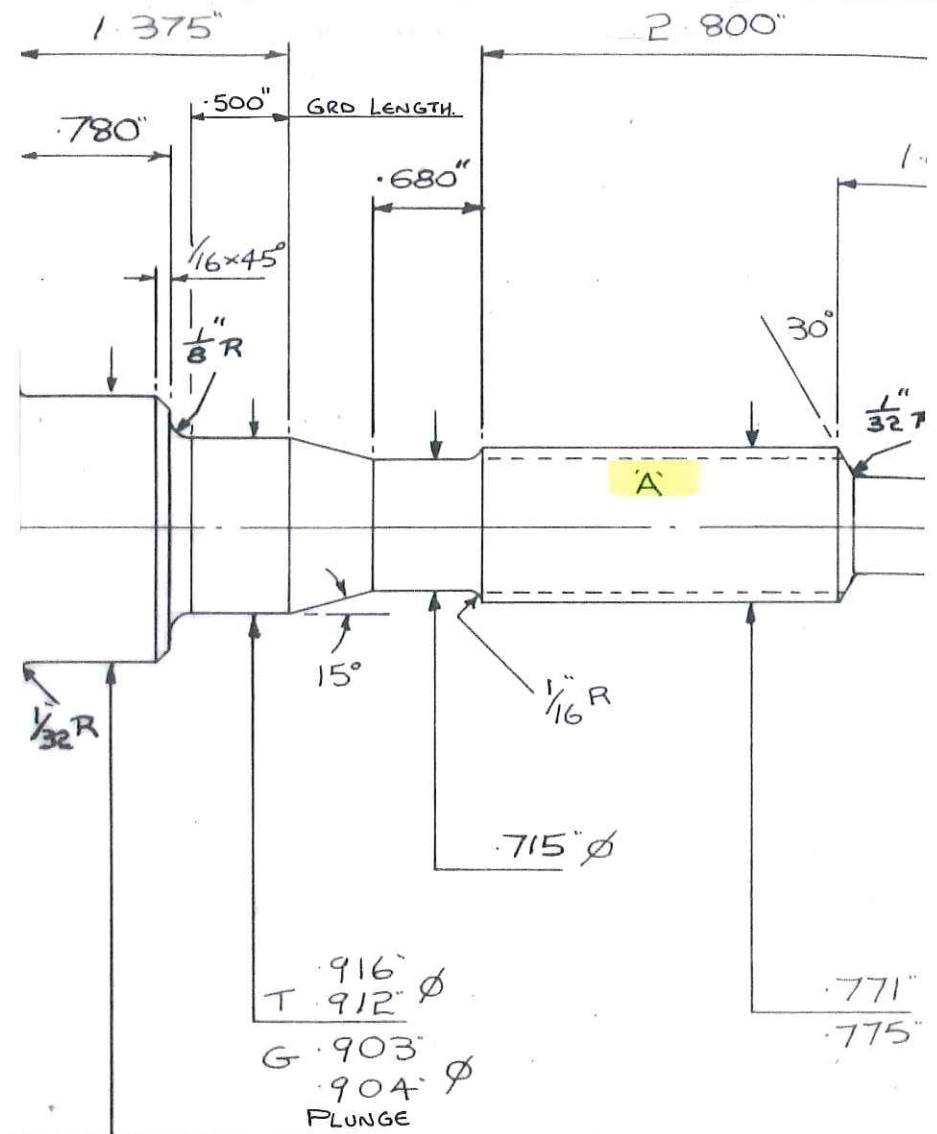




TITLE. LAYSHAFT CLUSTER									
NO. OF T.	ON	DIA.							
DIM. OVER	DIA. PINS.		G	23	20/40	30°	1.293"/1.291	.096"	
P.	P.A.		F	13	3 Mod	20°	1.870"/1.868"	.197"	.5877"/.5867"
FULL INVOLUTE FORM.			E	12	10 D.P.	20°	1.494"/1.492"	.168"	.792"/.790"
NO. OF T.	ON	DIA.	D	17	3 Mod	20°	2.315"/2.313"	.197"	.926"/.925"
DIM. OVER	DIA. PINS.		C	19	3 Mod	20°	2.588"/2.586"	.197"	.9463"/.9453"
P.	P.A.		B	21	3 Mod	20°	2.829"/2.827"	.197"	.950"/.949"
SERRATION D+F = .020"			A	24	3/4" NIP	RO SERRATIONS.	.804"/.802"	.0465"	.416"
TEMPLATE REF: A32/B32			REF.	N° T.	D.P.	P.A.	DIM. OVER PINS.	Ø PIN	BASE SPAN DIM. OVER

Part/Drg. No. E-13C1-12

QUAIFE DESIGN &